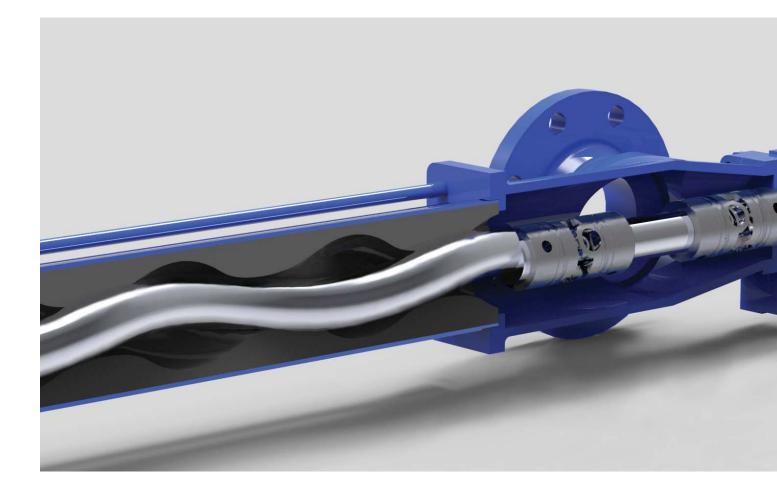
# Mono Pump





# Mono Pump

Mono Pump(Progressive Cavity Pump) of YUCHEON ENGINEERING could convey a wide range of substances with gentle, low pulsation and stable pressure. The application range is so broad that it covers from sewage, waste sludge, polymer, and dewatered cakes to other substances including various industrial adhesives, edible pastes (pepper, miso, and anchovy paste), yogurt, and even fish cake. YUCHEON design could meet the requirement of clients with its accumulated technologies and knowhow.



#### Features of GETS Mono Pump

- Continuously convey required amount of sludge regardless of fluctuations in pressure and viscosity.
- Strong suction and conveyance of sludge from even 10m below.
- Convey required amount of sludge with low pulsation controlling motor rotation speed.
- Convenient part replacement. (Rotor, Stator and etc.)
- Minimize water leakage by using high quality mechanical seal.
- Customized material usage for key parts upon client request. (EPDM, STS316L, SKD11)

#### Application





- Environment: waste water, sewage, dissolved chemicals, dewatered cake
- Industry: adhesive, grease, paint, cement, and other substances from pharmaceutical and cosmetic industries



- Food: honey, miso paste, pepper paste, jam, anchovy paste, fish cake, and others
- Others: highly sticky substances from all industries

# Type of Mono Pump

#### ЕН Туре

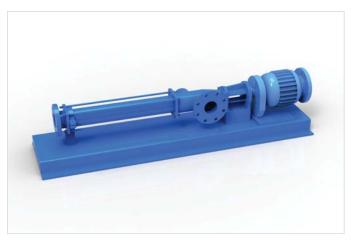
#### (Regular Type Mono Pump)

- The surface method of motor.
- The most general type that connect the power of the driving
- part with belt.
- The decelerating rate can be controlled with the size of pulley.

# EL Type

#### (Direct-Coupled Mono Pump)

- Motor direct connection type.
- The method that directly connects the power of the driving part.
- Decelerating by the rates of 5:1, 10:1.
- The advantage of maintenance due to no need of consumable belt.



### E4R Type

#### (Dehydration Cake Transportation Pump)

- Transporting substances of low liquidity cake condition.
- Transporting non-liquidity substances to the long distance pipe with high discharge pressure.
- No valve structure, transporting solid matter to the original condition.
- Can be used on dehydration cake, fruit juice, fish scraps and clay.

#### ES Type

#### (Pump for Food and Beverage)

- Easy to maintain and clean due to the minimization of assembling and dissembling process.
- Fluid can be conveyed in proportion to the speed of motor's rotation, and low-pulsed soft transportation is possible.
- It can be applied to media with low viscosity and high viscosity, so it can be used in the food and beverage field.

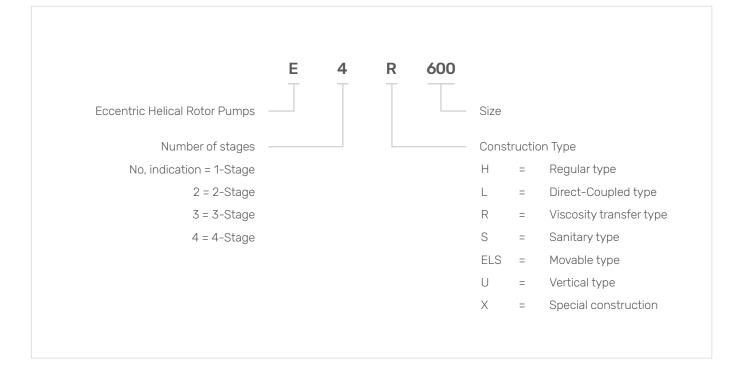




# **Detailed Description**

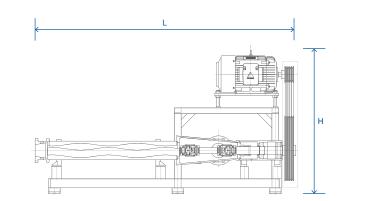
#### Standard of Selection per Each Type

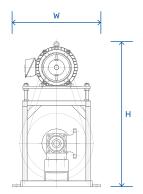
Mono pump can be customized in the design for use and driving methods according to customers' requirements.



### EH Type

(Regular Type Mono Pump)

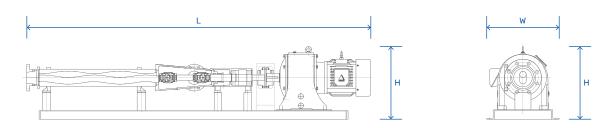




| Model   | Nozzle Size<br>(Suction) | RPM     | Motor Power | Throughput | BAR    | Size   |       |        |
|---------|--------------------------|---------|-------------|------------|--------|--------|-------|--------|
|         |                          |         |             |            |        | Length | Width | Height |
| ЕН Туре | а                        | rpm     | kW          | m³/h       | kg/cm² | mm     | mm    | mm     |
| EH-164  | 25                       | 100~600 | 0.4~0.75    | 0.2~2.0    | 6      | 742    | 465   | 617    |
| EH-236  | 65                       | 100~600 | 1.5~2.2     | 0.5~5.0    | 6      | 922    | 500   | 724    |
| EH-375  | 80                       | 100~500 | 2.2~3.7     | 1.1~10.1   | 6      | 1,170  | 550   | 868    |
| EH-600  | 100                      | 100~500 | 3.7~5.5     | 1.7~14.0   | 6      | 1,275  | 550   | 910    |
| EH-1024 | 100                      | 100~500 | 5.5~7.5     | 2.5~25.0   | 6      | 1,315  | 550   | 860    |
| EH-1500 | 125                      | 100~400 | 7.5~11.0    | 7.0~42.0   | 6      | 1,860  | 700   | 1,173  |
| EH-1900 | 150                      | 100~350 | 11.0~15.0   | 10.0~75.0  | 6      | 2,216  | 760   | 1,290  |
| EH-2650 | 200                      | 100~350 | 15.0~22.0   | 20.0~110.0 | 6      | 2,369  | 950   | 1,220  |
| EH-4500 | 250                      | 100~300 | 22.0~37.0   | 40.0~170.0 | 6      | 2,915  | 950   | 1,547  |
| EH-6300 | 300                      | 100~300 | 37.0~50.0   | 60.0~250.0 | 6      | 3,510  | 1050  | 1,858  |

\* The measurement above is subject to change according to specifications (drawings).

#### EL Type (Direct-Coupled Mono Pump)

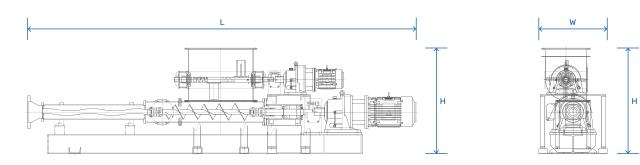


| Model   | Nozzle Size<br>(Suction) | RPM     | Motor Power | Throughput | BAR    | Size   |       |        |
|---------|--------------------------|---------|-------------|------------|--------|--------|-------|--------|
|         |                          |         |             |            |        | Length | Width | Height |
| EL Type | а                        | rpm     | kW          | m³/h       | kg/cm² | mm     | mm    | mm     |
| EL-164  | 25                       | 100~600 | 0.4~0.75    | 0.2~2.0    | 6      | 1,134  | 350   | 334    |
| EL-236  | 65                       | 100~600 | 1.5~2.2     | 0.5~5.0    | 6      | 1,420  | 400   | 378    |
| EL-375  | 80                       | 100~500 | 2.2~3.7     | 1.1~10.1   | 6      | 1,723  | 450   | 430    |
| EL-600  | 100                      | 100~500 | 3.7~5.5     | 1.7~14.0   | 6      | 1,767  | 430   | 424    |
| EL-1024 | 100                      | 100~500 | 5.5~7.5     | 2.5~25.0   | 6      | 1,995  | 450   | 444    |
| EL-1500 | 125                      | 100~400 | 7.5~11.0    | 7.0~42.0   | 6      | 2,650  | 550   | 611    |
| EL-1900 | 150                      | 100~350 | 11.0~15.0   | 10.0~75.0  | 6      | 3,220  | 680   | 682    |
| EL-2650 | 200                      | 100~350 | 15.0~22.0   | 20.0~110.0 | 6      | 3,428  | 620   | 697    |
| EL-4500 | 250                      | 100~300 | 22.0~37.0   | 40.0~170.0 | 6      | 4,000  | 700   | 781    |

\* The measurement above is subject to change according to specifications (drawings).

## E4R Type

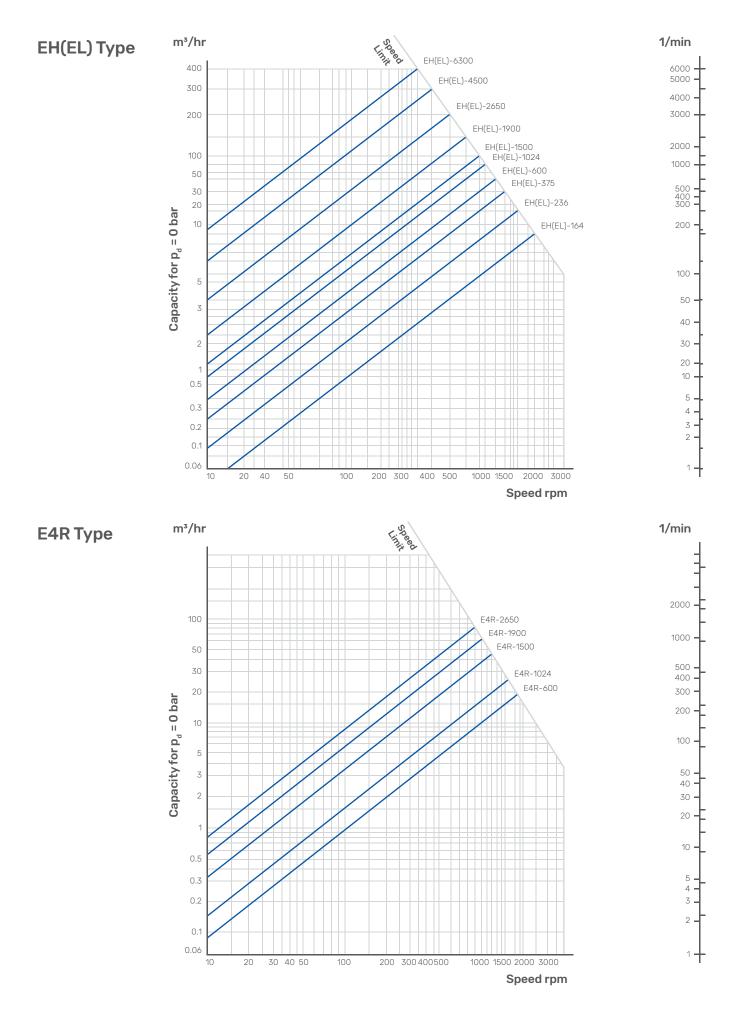
(Dehydration Cake Transportation Pump)



| Model    | Nozzle Size<br>(Suction) | Power |        |            | 545    | Size   |       |        |
|----------|--------------------------|-------|--------|------------|--------|--------|-------|--------|
|          |                          | Pump  | Feeder | Throughput | BAR    | Length | Width | Height |
| E4R Type | а                        | kW    | kW     | m³/h       | kg/cm² | mm     | mm    | mm     |
| E4R-600  | 125                      | 5.50  | 0.75   | 0.5~1.0    | 24     | 2,440  | 740   | 788    |
| E4R-1024 | 125                      | 7.50  | 1.50   | 1.0~1.5    | 24     | 2,358  | 640   | 887    |
| E4R-1500 | 200                      | 11.00 | 1.50   | 1.5~3.0    | 24     | 3,332  | 605   | 1,121  |
| E4R-1900 | 200                      | 15.00 | 2.20   | 3.0~7.0    | 24     | 4,148  | 730   | 1,116  |
| E4R-2650 | 250                      | 19.00 | 2.20   | 5.0~10.0   | 24     | 4,157  | 575   | 1,430  |
| E4R-4500 | 300                      | 22.00 | 3.70   | 7.5~15.0   | 24     | 4,742  | 975   | 1,302  |
| E4R-6500 | 350                      | 37.00 | 3.70   | 10.0~25.0  | 24     | 5,746  | 1,050 | 1794   |

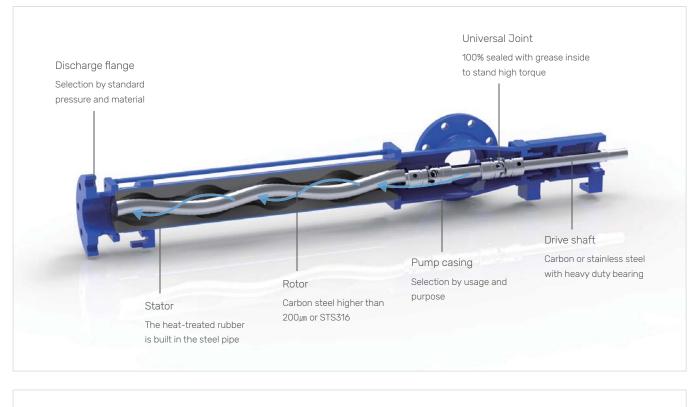
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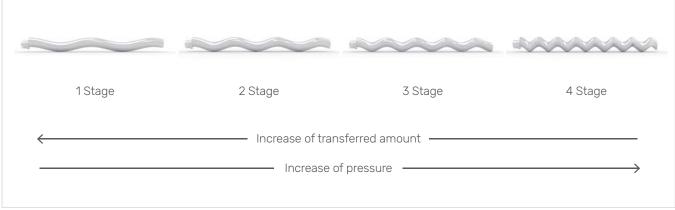
## **Performance Curve**



# **How It Works**

YUCHEON ENGINEERING Mono pump is a simple structure of rotating displacement pump and is operated without valve. It transfers the fixed quantity of liquid with high viscosity to the space created by the rotor's rotation in the stator. The more amount of twist there is, the less transferred amount can be and the higher discharge pressure will occur.





#### Option

- Discharge port, Suction casing Casting : GC line
  - Stainless steel : STS304, STS316
- Rotor

Material : STS304, STS316, STS316L, SKD line Coating : Hcr(Chromium plating), Q/T(Heat Treatment) Stage : 1stage, 2stage, 3stage, 4stage

• Stator : N.B.R EPDM

- Drive Method : V.S controller, Geared motor, Inverter motor
- Shaft seal : Mechanical seal
- Safety device : Protection against dry running, Flow detector by sensor
- Different designs to suit general application
- Pressure control valve
- Cooling or heating device

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