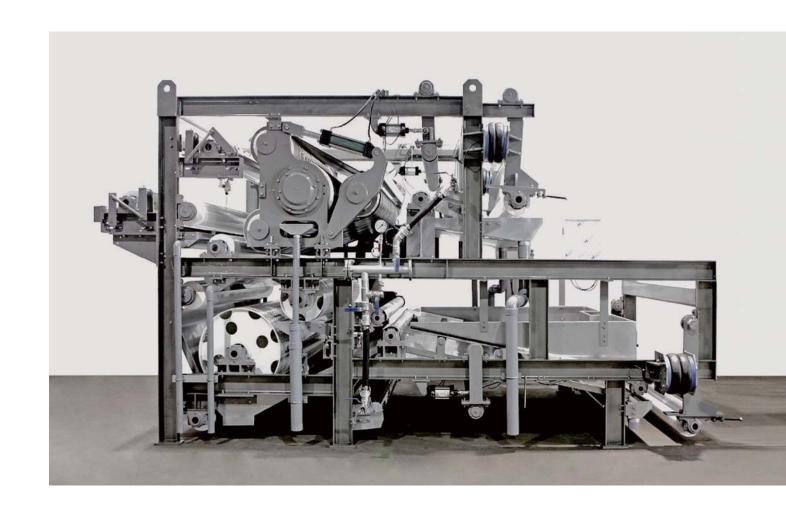
# **Belt Press**

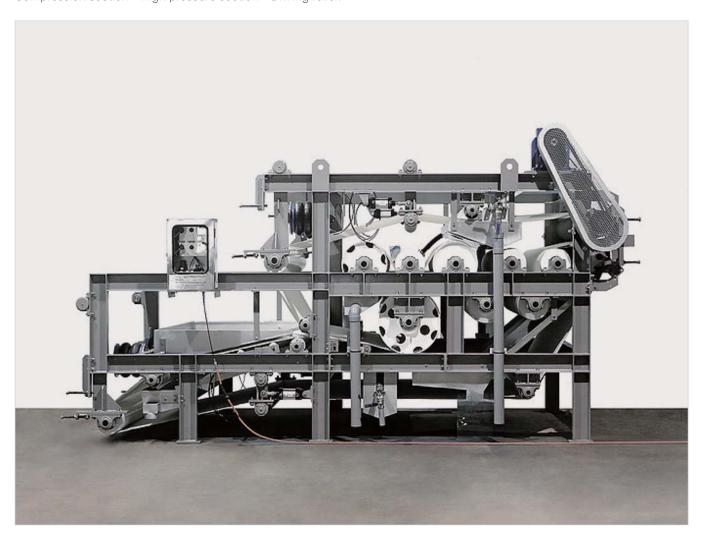




### **YUCHEON ENGINEERING Belt Press**

After providing sludges concentrated between 2 belts(filter cloth) of top and bottom that are continuously driving, it dehydrates with multiple roller compressors and high pressure belts.

It automatically dehydrates sludges in succession of Gravity enriching section - Dehydration section - Wedge - Pressure - Compression section - High pressure section - Driving roller.



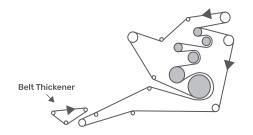
#### **Features of Belt Press**

- Driving Management: Easy operation with sludge concentration control device / Unmanned automation of PID control system.
- Frame: The optimal structure of easy maintenance.
- Main Compression Rate: Scientific roller arrangement based on the diameter inverse proportion principle. The contact surface from #1 to #6(7, 8, 9) stage is wide and long with the horizontal and vertical arrangement, and the dehydration efficiency is excellent with high pressure dehydration by hydraulic pressure.
- Dehydration Roller: 6 stages, 8 stages, 10 stages.

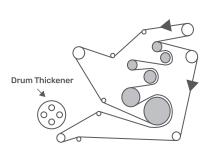
- Bearing Housing: The application of Oil Seal, O-Ring,
   Multiple Labyrinth Seal and Lip Seal to solid type housing
   completely protects bearings from moisture and gas.
- High Pressure Part: Hydraulic pressure is available only
  with air supply without using motor in hydraulic units /
  Equipped with the safety to protect high pressure part
  and other devices at overload / Consists of high pressure
  belt of corrosion and wear resistant NBR material, multiple
  hole roller with excellent dehydration efficiency, main driver
  roller and groove processed groove rollers.

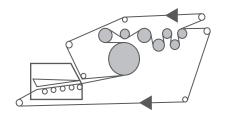
# **Type of Belt Press**

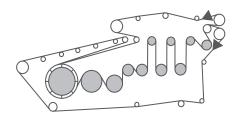
YUCHEON ENGINEERING provides various customized products according to customers' environments and requirements.



T Type



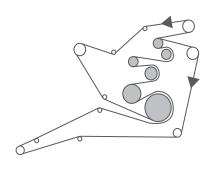


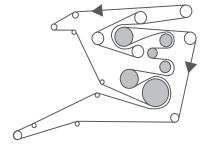


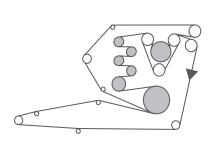
**D** Type

**NP Type** 

**NPHS Type** 



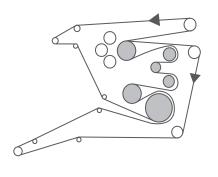


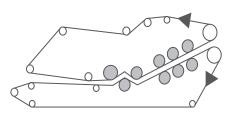


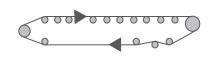
**SP Type** 

**SPH Type** 

SPH(Special) Type







**SPHS Type** 

**SPE Type** 

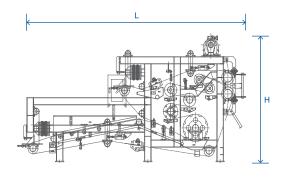
**YGBT Type** 

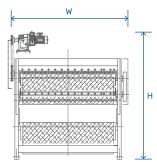
# **Belt Press Specification**

## **SP Type**

(Standard Type Vertical Arrangement)

Pressurized dehydrator with a scientific 6 stage roller structure in the diameter inverse proportion principle.



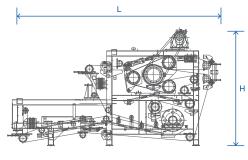


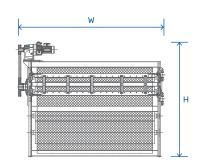
Technical Data	Power		Filter Cloth Width	Therewale		Size		Approx Weight	Height of Building
rechnical Data	Main Drive	Air Compressor	Filter Clotti Widti	Throughput -	Length	Width	Height	Approx weight	for Installation
Model	KW	KW	mm	m³/hr	mm	mm	mm	kg	mm
SP-500	0.40	0.75	500	0.5~3.0	3,150	1,015	1,970	1,800	3,500
SP-650	0.40	0.75	650	1.5~4.5	3,785	1,300	2,200	2,500	4,000
SP-1000	0.75	0.75	1,000	3.0~6.5	3,785	1,650	2,200	3,100	4,000
SP-1500	1.50	0.75	1,500	4.0~9.5	4,620	2,170	2,460	5,000	4,500
SP-2000	1.50	0.75	2,000	5.0~13.0	4,620	2,650	2,460	7,000	4,500
SP-2500	2.20	0.75	2,500	7.0~15.0	4,820	3,340	2,720	11,000	5,000
SP-3000	2.20	0.75	3,100	8.0~20.0	4,820	3,940	2,720	13,000	5,000

## **SPH Type**

(High Pressure Type)

Pressurized dehydrator with Standard Type Vertical Arrangement + High Pressure Belt attached and hydraulic pressure applied.

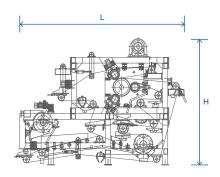


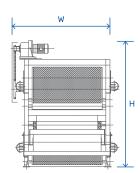


Technical Data	Power			Size			Approx Weight	Height of Building	
Technical Data	Main Drive	Air Compressor		Filter Cloth Width Throughput Length Width Height Approx Weigh		Approx weight	for Installation		
Model	KW	KW	mm	m³/hr	mm	mm	mm	kg	mm
SPH-1000	1.50	0.75	1,000	4.0~9.5	4,500	1,580	2,825	5,000	4,500
SPH-1500	2.20	0.75	1,500	5.0~12.5	4,850	2,480	2,995	8,000	5,000
SPH-2000	2.20	0.75	2,000	6.0~16.0	4,850	2,960	2,995	11,000	5,000
SPH-2500	3.70	0.75	2,500	8.0~22.0	5,400	3,665	3,469	17,000	5,500
SPH-3000	3.70	0.75	3,100	9.0~26.0	5,400	4,165	3,469	18,000	5,500

## **SPHS Type**

(Extra High Pressure Type)





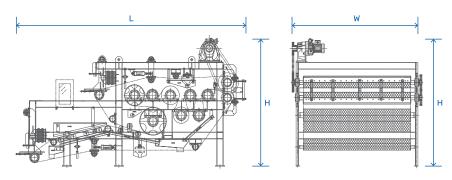
Suitable for paper dehydration

Tankai and Data	Power		Filter Oleth Width Thereselves		Size		Approx Weight	Height of Building	
Technical Data	Main Drive	Air Compressor	Filter Cloth Width	Cloth Width Throughput		Width	Height	Approx weight	for Installation
Model	KW	KW	mm	m³/hr	mm	mm	mm	kg	mm
SPHS-1000	3.70	0.75	1,000	4.5~10.5	5,000	2,100	3,500	10,000	6,500
SPHS-1500	5.50	0.75	1,500	5.5~14.0	5,430	2,686	4,037	15,000	7,000
SPHS-2000	7.50	0.75	2,000	6.5~17.5	5,430	3,186	4,037	18,000	7,000
SPHS-2500	11.00	0.75	2,500	8.5~24.5	6,050	3,760	4,405	23,000	7,500
SPHS-3000	11.00	0.75	3,100	10.0~28.5	6,050	4,260	4,405	28,000	7,500

# NP(8 stage) Type

(Standard Type Horizontal Arrangement)

Pressurized dehydrating method with a scientific 8 stage roller structure in the diameter inverse proportion principle.

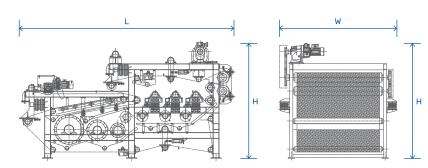


Technical Data	Power		Filter Cloth Width	Throughput		Size		Approx Weight	Height of Building
rechnical Data	Main Drive	Air Compressor	Filter Cloth width	Tillougriput	Length	Width	Height	Approx weight	for Installation
Model	KW	KW	mm	m³/hr	mm	mm	mm	kg	mm
NP-500	0.40	0.75	500	0.5~3.0	4,620	1,080	2,310	1,950	4,000
NP-650	0.40	0.75	650	1.5~4.5	4,620	1,230	2,310	2,700	4,000
NP-1000	0.75	0.75	1,000	3.0~6.5	4,620	1,580	2,380	3,200	4,000
NP-1500	1.50	0.75	1,500	4.0~9.5	4,880	2,170	2,700	5,200	4,600
NP-2000	1.50	0.75	2,000	5.0~13.0	4,880	2,650	2,700	7,300	4,600
NP-2500	2.20	0.75	2,500	7.0~15.0	4,900	3,340	2,725	11,400	4,800
NP-3000	2.20	0.75	3,000	8.0~20.0	4,900	3,940	2,725	13,500	4,800

## **NPHS Type**

(High Pressure Type)

Pressurized dehydrator with Standard Type Horizontal Arrangement + High Pressure Belt attached and hydraulic pressure applied.



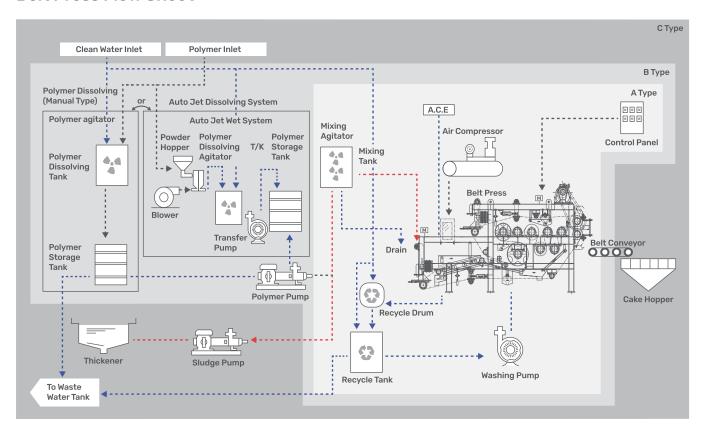
Technical Data	Power		Filter Cloth Width	Throughput		Approx Waight		
Technical Data	Main Drive	Air Compressor	Filter Cloth width	Throughput	Length	Width	Height	Approx Weight
Model	KW	KW	mm	m³/hr	mm	mm	mm	kg
NPHS-1000	1.50	0.75	1,000	3.0~8.0	4,070	1,330	2,446	6,000
NPHS-1500	2.20	0.75	1,500	4.0~11.0	4,995	2,370	2,750	8,000
NPHS-2000	2.20	0.75	2,000	5.0~15.0	4,995	2,850	2,814	12,000
NPHS-2500	3.70	0.75	2,500	7.0~20.0	5,307	2,945	2,970	15,000
NPHS-3000	3.70	0.75	3,000	8.0~25.0	5,130	3,545	2,963	17,000

# Performance Data of High Pressure Type Belt Press

Nakon	and Charles	Inlet Concentration	Polymer Concentration	Treatment Capacity	Outlet Concentration
Natur	e of Sludge	%	%/ton_ds	kg-ds/m/hr	%
Municipal Sludge	Mixed Sludge	2.0 ~ 6.0	0.3 ~ 0.8	150 ~ 300	55 ~ 75
Mutiicipai Siddye	Activated Excess Sludge	1.0 ~ 3.0	0.5 ~ 1.0	120 ~ 280	70 ~ 78
Night Soil Sludge	Digested Sludge	3.0 ~ 6.0	0.3 ~ 0.6	200 ~ 500	55 ~ 70
Nigrit Soil Sludge	Activated Excess Sludge	1.0 ~ 3.0	0.5 ~ 1.0	100 ~ 280	72 ~ 80
	Activated Excess Sludge	1.0 ~ 2.5	0.6 ~ 1.0	100 ~ 250	70 ~ 80
Slaughter House Sludge	Primary+Excess Activated +Coagulate Sludge	2.0 ~ 4.0	0.5 ~ 0.8	110 ~ 260	70 ~ 80
	Mixed Sludge	1.5 ~ 6.0	0.3 ~ 0.8	100 ~ 300	65 ~ 75
	TannerySsludge	3.0 ~ 5.0	0.3 ~ 0.8	100 ~ 300	65 ~ 77
	Dyeing Sludge	1.5 ~ 2.5	0.4 ~ 1.0	100 ~ 250	75 ~ 81
	Metal Sludge	3.0 ~ 5.0	0.2 ~ 0.6	150 ~ 450	50 ~ 65
	Gilding Sludge	1.5 ~ 2.5	0.2 ~ 0.6	100 ~ 300	60 ~ 72
Industrial Sludge	Paper Mill Sludge	2.0 ~ 5.0	0.2 ~ 0.4	150 ~ 600	52 ~ 68
industriai Siudge	Stone Sludge	20.0 ~ 40.0	0.1 ~ 0.2	800 ~ 1000	20 ~ 35
	Food Activated Sludge	1.0 ~ 2.0	0.4 ~ 0.8	80 ~ 140	75 ~ 82
	Chemical Activated Sludge	1.0 ~ 3.0	0.4 ~ 0.8	80 ~ 130	75 ~ 82
	Marine Product Sludge	1.0 ~ 2.5	0.4 ~ 0.8	80 ~ 130	76 ~ 82
	Alcohol Sludge	2.0 ~ 3.0	0.5 ~ 1.0	110 ~ 180	70 ~ 75

### **Belt Press Flow Sheet**

#### **Belt Press Flow Sheet**



### **Standard Supply Scope**

#### A Type

- Belt Press
- Mixng tank and agitator
- · Standard panel
- Washing pump
- Air compressor
- Recycle system
- Walk way for mixing tank

#### B Type

- Belt Press
- Mixng tank and agitator
- Standard panel
- Washing pump
- Air compressor
- Recycle system
- Walk way for mixing tank
- Polymer dissolving and storage tank (manual or automatic)

#### C Type

- Belt Press
- Mixng tank and agitator
- Standard panel
- · Washing pump
- Air compressor
- Recycle system
- Walk way for mixing tank
- Polymer dissolving and storage tank (manual or automatic)
- Polymer pump
- Suldge pump(mono pump)
- Conveyor
- A.C.E

## **Optional Supply Scope**

- The secondary piping and wiring
- Auto feeder (For more than belt width - 2meter)
- Polymer auto-dissolving system (Auto Jet Wet)

# **High Efficiency**

#### **Advantages of Operation**

- Automatic operation (Continuous operation for 24 hours)
- Easy operation and maintenance
- Low noise level
- High dryness with low moisture content of dewatered cake
- Closed type (Cover and fixed type with easy maintenance)
- High solid capture rate
- Worldwide reference
- Prevention of filter cloth folding according to even injection of sludge

#### **Economy**

- Low power consumption
- Low polymer consumption
- Low maintenance costs
- · Saving on final disposal costs
- Saving personnel expenses with unmanned automated
- operation of dehydrator
- Drastic decrease of coagulant injection amount(10~20%)

#### **Application**

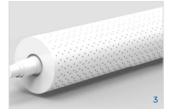
- Sewage treatment
- Activated sludge
- Harbour sludge
- Sludge in food and beverage manufacturing plant
- Contaminated soil
- Dredging
- Residue from quarries
- Various industrial sludges
   (Cement, Coal, Mineral, Concentrates, Copper, Zinc, Iron, Nikel, Silver, Gold Etc.)

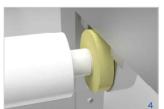
#### **Pilot Testing**

Sludge test can be done to decide the right model of belt press and expect the best output of water content from all different types of sludge. Please send us your sludge sample if necessary as we offer sludge test service using our pilot machine at out site.

## **Key Components and Features**

















- 1 Swing Type Filter Cloth Washing System Saving of wash water consumption / Utilizing the filtrate produced from sludge
  - Increase of dewatering efficiency / Prolonging the filter cloth life-span Saving of expenses for installation(No need of high pressure pump)
- 2 10 times strengthened high pressure dewatering zone, constructed with high pressure belt and hydraulic unit
  - 10% reduction of dewatered cake's moisure content and 30% reduction of dewatered cake's volume
- **3** Anti-abrasion/corrosion protection, coated with thermoplastic polymide powder(Rilsan)
- 4 100% waterproof, multiple labyrinth seal, oil seal and O-ring (option)
- 5 Grooved roller to prevent filter cloth from overlapping&damages (option)
- 6 Wheel Brush: Automatic nozzle cleaning system
- 7 Recycle system with utilizing filtrate as washing water
- 8 Conveyor: Moving device for dewatered cake discharged from belt press into cake hopper